

# High Aspect Ratio Si Pillars Etch

**Pillar Diameter:** 1.0-1.5 $\mu\text{m}$   
**Etching Mask:** 50 nm Al

## Process Condition

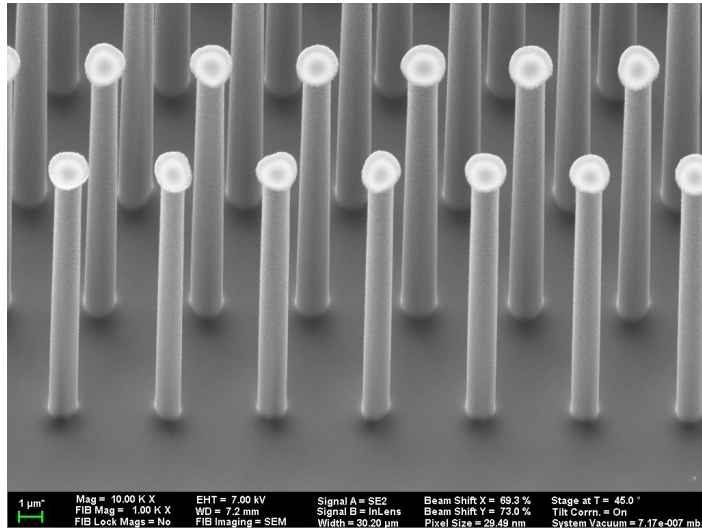
| Parameter  | Value    |
|--|----------|
| C4F8 (sccm)  | 160      |
| SF6 (sccm)   | 70       |
| Pressure (mTorr)                                       | 20       |
| Coil Power (W)   | 1200     |
| Platen Power (W)                                       | 12       |
| Temperature ( $^{\circ}\text{C}$ )<br>(lid/wall/chuck) | 40/40/21 |

## Result

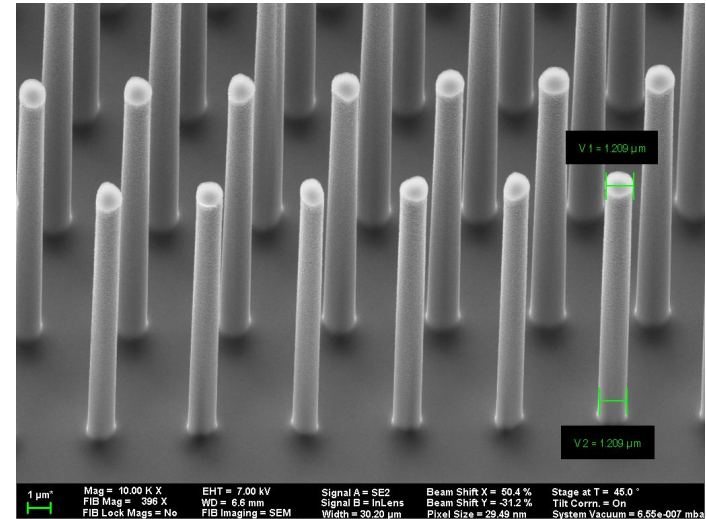
|  |                 |
|--|-----------------|
| Etch Rate ( $\mu\text{m}/\text{min}$ ) | 0.17            |
| Etch Profile                           | 89.5 $^{\circ}$ |
| Selectivity to Al                      | >100:1          |

Note: Profile =  $\tan^{-1}(2H/(D_b - D_t))$ ,  
H: etch depth,  $D_t$  = top diameter,  $D_b$  = bottom diameter  
Selectivity = etch rate of Si/etch rate of Al

# High Aspect Ratio Si Pillars Etch



10μm in depth and 1.2-1.5 μm in diameter Si pillars, before Al mask was removed



After Al mask was removed

# Si Nano-Wires and Nano-Needles

**Mask:** 0.05  $\mu\text{m}$  Al

**RIE Etch Conditions:**

C4F8: 160 sccm

SF6: 70sccm

Pressure: 20 mTorr

Coil power: 1200 W

Platen power: 12 W

Temperatures: lid/wall/chuck = 40/40/21  $^{\circ}\text{C}$

**Wet Thermal Oxidation:**

Temperature: 1000  $^{\circ}\text{C}$

Time: variable, depend on how much Si to be removed

**Vapor HF Etch:**

Temperature: room

Time: Variable

**Results:**

Etch rate = 0.17  $\mu\text{m}$  /min

Etch profile = 89.5 $^{\circ}$

Selectivity >100:1

